

# MICRO CONVERSION KIT



## CAA USA MICRO CONVERSION KIT OWNER'S MANUAL



READ THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL CAREFULLY AND  
UNDERSTAND THEM BEFORE USING THIS CONVERSION KIT.

Version 1.0



MICRO CONVERSION KIT

# OWNER'S MANUAL

CONGRATULATIONS ON PURCHASING OUR NEW MCK (MICRO CONVERSION KIT). WE TRULY HOPE YOU ENJOY THIS PRODUCT.

WE AT CAA USA ARE CONSTANTLY SEEKING TO IMPROVE THE END USERS INTERFACE WITH OUR PRODUCTS. THE NEW ERGONOMIC FRONT HAND GRIP ALONG WITH SPARE MAGAZINE HOLDER ARE JUST TWO OF THE MANY ADVANTAGES WE IMPLEMENTED IN OUR NEW MCK (MICRO CONVERSION KIT) LINE.

IF YOU HAVE ANY QUESTIONS/CONCERNS PLEASE DON'T HESITATE TO REACH OUT TO US VIA EMAIL ([INFOUSA@CAAGEARUP.COM](mailto:INFOUSA@CAAGEARUP.COM)) OR PHONE (754.205.9385)

STAY SAFE AND STRAIGHT SHOOTING.

**LTC (RET IDF) MIKEY HARTMAN**  
**CEO CAA USA**



[WWW.CAAGEARUP.COM](http://WWW.CAAGEARUP.COM)



# ADVANTAGES

1. ONE MODEL FITS MULTIPLE HANDGUNS
2. CAPTURED CHARGING HANDLE
3. EXPOSED SLIDE RELEASE
4. ERGONOMIC FRONT HAND GRIP
5. SPARE MAGAZINE HOLDER
6. COMES WITH EXTENDED STABILIZER BRACE
7. SUBSTANTIALLY REDUCED RETAIL PRICE
8. 100% MADE IN THE USA

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Should you ever need to replace it, this manual is available FREE upon request from CAA USA or on the CAA USA website at [www.caagearup.com](http://www.caagearup.com).

## PLEASE READ BEFORE USING

READ AND FOLLOW THE MANUAL, FOR MORE INFORMATION VISIT OUR WEBSITE (WWW.CAAGEARUP.COM). MAKE SURE THE FIREARM IS UNLOADED PRIOR TO INSTALLATION. PRACTICE SAFE FIREARM HANDLING PROCEDURES AT ALL TIMES. DO NOT USE COMPENSATED HANDGUNS OF ANY KIND.

By adding a stock to a Micro Conversion Kit body, you are making it an MCKN, which is a NFA item (SBR). Please read below for all whom purchased a Micro Conversion Kit with a Stock

**NFA RULES** are the federal laws which regulates the sale and possession of certain weapons including: Machine Guns, Suppressors, Short Barreled Rifles, Short Barreled Shotguns, Destructive Devices and AOW.

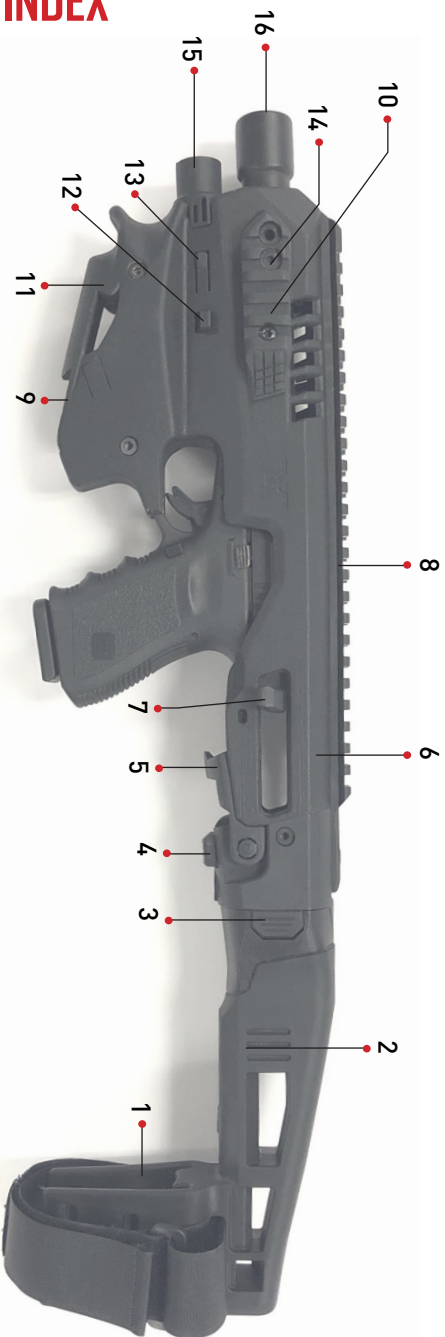
**WARNING!** (From BATF RONI Classification Letter of May 06, 2010 paragraph 5) The addition of the MCKN stock set to any pistol results in the manufacture of a short-barreled rifle (SBR) which falls within the classification of firearms subject to NFA controls (Section 5845(a)(3)). The manufacture of SBR's is generally lawful when performed after the receipt of a properly submitted ATF Form 1 (application to make and register a firearm) and submission of a \$200.00 making tax payment. Firearm must be marked with mfg's name, city & state.

**WARNING!** (Provided by our legal counsel) If you actually possess or constructively possess, a pistol and the MCKN device, even if the pistol is not assembled into the MCKN device, the combination would constitute a short barrel rifle (SBR) which may not be lawfully possessed unless it is registered in the National Firearms Registration and Transfer Record. You are in constructive possession of an object if you have dominion and control over it whether or not you are actually handling it.

**WARNING!** (Other applicable laws) State and Local Laws supersede NFA controls. Title 27 CFR Chapter II Section 479.52. You must be over 21 years old. Export of this product is controlled by US State Dept & ITAR.

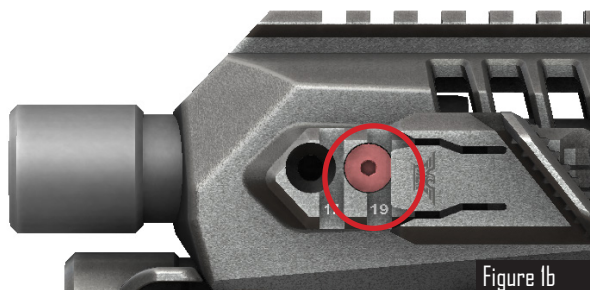
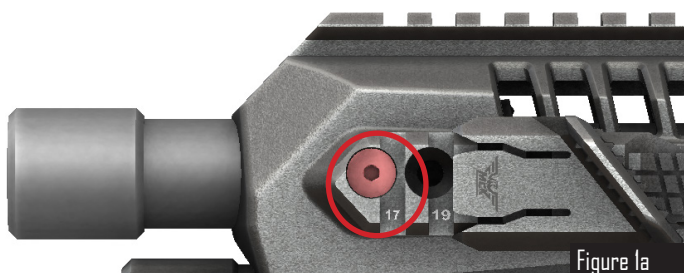
[www.caagearup.com](http://www.caagearup.com)

# CAA USA MCK PARTS INDEX



- |  |                                 |                               |
|--|---------------------------------|-------------------------------|
| 1) Rubber Arm Brace                      | 5) Handgun Insertion Hatch/Door | 11) Ergonomic Front Hand Grip |
| 2) Side Folding Arm Stabilizer           | 6) MCK Chassis                  | 12) Handgun Extraction Button |
| *Optional Stock Version Available        | 7) Charging-Handle              | 13) Flashlight Release Button |
| 3) Arm Brace / Stock Locking Push Button | 8) Picatinny Top Rail           | 14) Barrel Shroud Screws      |
| 4) Hatch/Door Locking Button             | 9) Spare Magazine Carrier       | 15) Polymer Sleeve/Flashlight |
|  | 10) Picatinny Side Rail (x2)    | 16) Barrel Shroud             |

# HANDGUN INSTALLATION



## STEP 1

The MCK muzzle shroud in all models ships from the factory in the 19\* (rear) position for safety purposes. Make sure that your handgun's model appears on the side of the MCK. Example: First hole in the first notch of the side Picatinny rail (**Figure 1a**) is for full size handguns and second hole in the second notch of the side Picatinny rail (**Figure 1b**) is for compact handguns. Otherwise, **DO NOT** try to insert the handgun into the MCK chassis.

\*For future MCK models (including Smith & Wesson, Sig Sauer), instead of the 17 it will say "F" (Full Size), instead of the 19 it will say "C" (Compact Size).

**F = Full C = Compact**

If you have an MCK for other models (ex: Smith & Wesson, Sig Sauer), the handgun will be labeled on the inner right side of the MCK.

**DO NOT** use any handgun unless listed on the inner right side of the MCK!

ADDITIONAL NOTE:

**Glock Version Only:** When in the 17 position you will see the number 17 on the barrel (shroud). If you do not see the 17, you are in the 19 position. On the Smith & Wesson / Sig Sauer model you will see the letter "F" instead of 17.

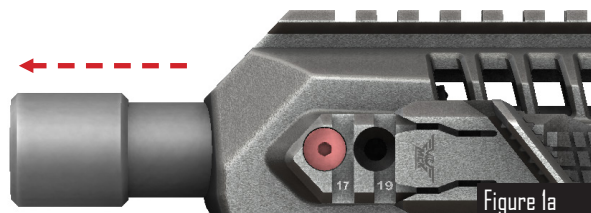


Figure 1a

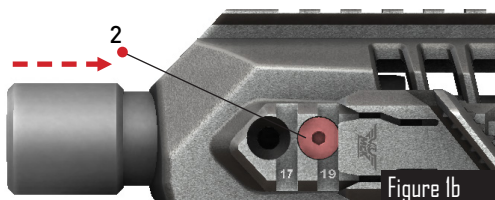


Figure 1b

## STEP 2

After making sure that your handgun's model appears on the MCK. To change to either fit the full size handguns or compact handguns you'll need a 3mm allen wrench (provided with this kit). Loosen the screw (2) (**Figure 2b**) on both side picatinny rails. Once the screws are removed from both side Picatinny rails, you can use your hand to slide the barrel slide fully forward, so you can adjust it for the full size handguns (**Figure 2a**). Once done, place the screws back in the side Picatinny rails in the 17 position (**Figure 2a**) and tighten, please do not overtighten. To change back to the 19 (rear) position, repeat these steps, push the back fully back to line up with the hole and place the screws in the 19 position (**Figure 2b**). If needed use rubber mallet to tap shroud into desired 19 position.

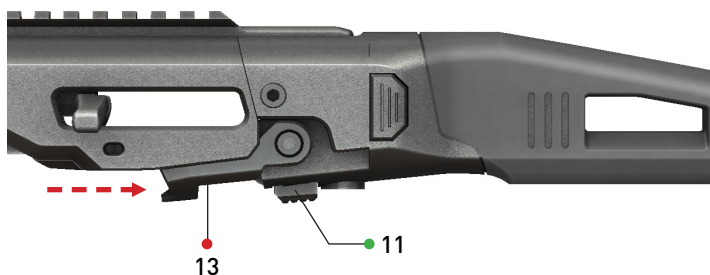


Figure 3

## STEP 3

Push and hold the locking-button (11). Pull back the insertion hatch/door (13) towards rear (shown above in **Figure 3**)



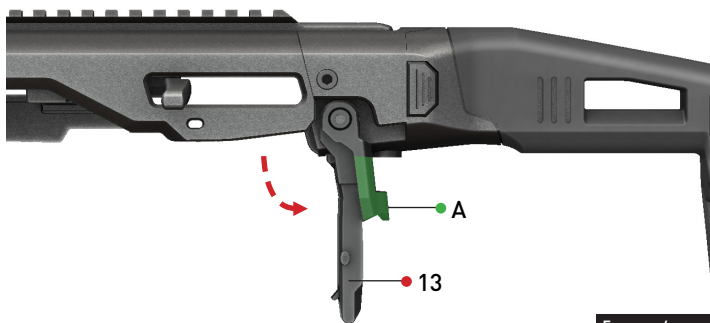


Figure 4

#### STEP 4

Using fingers on latch (A), pull down the insertion hatch/door (13) to the fully extended position (shown above in **Figure 4**)



Figure 5

#### STEP 5

Push back the charging-handle to the most rearward position. Insert the handgun into the MCK chassis at the angle illustrated above (**Figure 5**) and in the direction of the arrow above. Make sure the serrations on the back of the handgun line up with the serrations on the charging-handle (12). Slide handgun in properly until it clicks in place (You will hear a “click” sound). **DO NOT MOVE FORWARD UNTIL THE HANDGUN PROPERLY SITS IN THE CHARGING-HANDLE (12)**



Figure 6a



Figure 6b

## STEP 6

Following the illustration above slide the handgun forward until the handgun extraction button (16) clicks. To properly slide the handgun, while sliding forward pull the handgun in downward motion so the muzzle of the handgun goes straight into the chassis against the barrel shroud in the most forward position (shown in Figure 6b). **DO NOT MOVE ON TO THE NEXT STEP IF MUZZLE OF THE HANDGUN IS NOT STRAIGHT AND IN LINE WITH MCK BARREL SHROUD. IF HANDGUN APPEARS TO BE AT AN ANGLE, PLEASE REMOVE THE HANDGUN FROM THE CHASSIS AND REPEAT STEP 5.**



Figure 7

## STEP 7

Close the insertion hatch/door (13) and push it forward until it clicks and locks on the locking-pin (circled). Make sure that the locking-button (11) fully extends out. **DO NOT OPERATE MCK UNLESS LOCKING-BUTTON IS EXTENDED OUT AND CLICKS.**



Figure 8

## STEP 8

To remove handgun, first follow **STEP 3** and **4**. To unlock the handgun, pull down simultaneously the extraction buttons (16) from both sides, left and right (circled). Only then can you slide the handgun out of MCK chassis.

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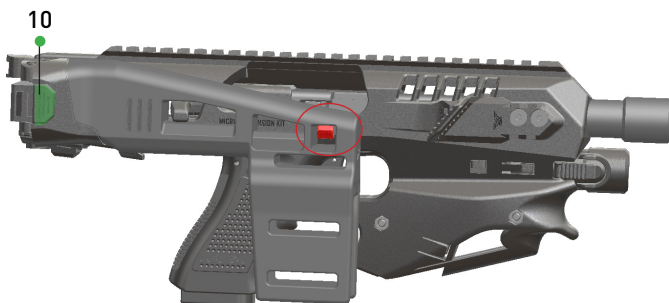
## ARM BRACE FUNCTION



## STEP 1

**FOLDING:** Push the locking push-button (10) and swing the arm brace / stock on its hinge until it locks against the chassis.

\*Make sure the Velcro does not obstruct the locking-hook.



## STEP 2

**OPENING:** To release the stock from its locking-hook (circled red), slightly lift it and pull the stock open so the push-button (10) extends and locks.

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## FLASHLIGHT INSTALLATION



## STEP 1

Push on both (left/right) locking-levers (22) and pull out the polymer sleeve (green). Do not push the pistol extraction button by mistake.



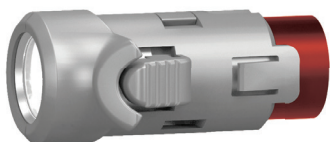
## STEP 2

By rotating the flashlight 180°, you can choose which direction the activation push button faces (left or right).



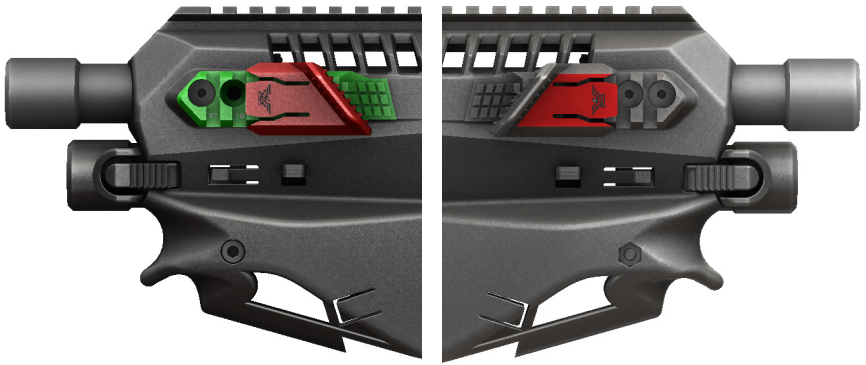
## STEP 3

Slide the flashlight into its slot till its locks.



## STEP 4

To replace the battery, by going through **STEP 1** (above), unscrew the butt cap. Flashlight uses a single CR123 battery.



## THUMB RESTS

Slide the thumb rest on the Picatinny side rail. Place it in position by using the locking-tooth.

Make sure that the locking-tooth is forward and the thumb rest faces the same angle as illustrated above.

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## EXTRA MAGAZINE CARRIER

The extra magazine is held by pressure only. To use the extra magazine, pull it down while pushing with your thumb against the rear edge of the magazine carrier, or at the bottom of the trigger guard.

**ENJOY & STAY SAFE**



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