



Welcome to the MCK family!

Congratulations on your new Micro Conversion Kit for the Polymer 80!
In your box, you will find a charging handle labeled P80 and another charging handle labeled for Glock 17 & 19 inside the MCK chassis.



If you have a Glock slide on your P80 frame, please use the charging that came assembled in the unit. If you have a Polymer80 Slide on top of a Polymer80 frame, please take out the charging handle that came with unit and put in the correct charging handle following the steps below.



- Step 1:** Push charging handle forward toward front of MCK and pull downward.
- Step 2:** Rotate charging handle (in any direction) and pull out of MCK.

Tips for Proper Alignment of your firearm into the Charging Handle

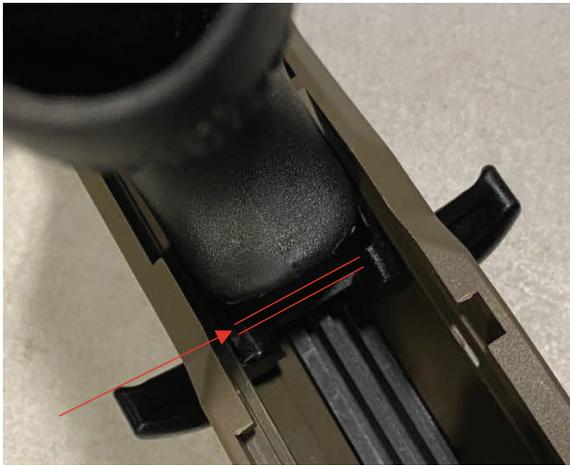


Figure 2A: Proper fit (very small space)

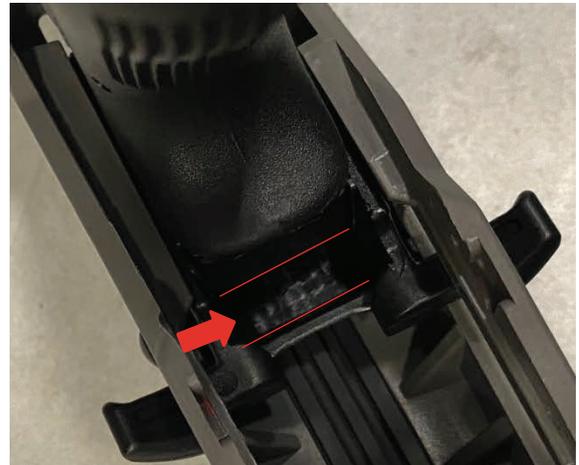


Figure 2B: Improper Fit (too much space)

Ensure that your rear sight fits down into the sight pocket of the charging handle.

If the rear sight is properly inserted into the charging handle sight pocket, the charging handle will sit flush on the top of the handgun slide (See **Figure 3A**). If the rear sight is not properly in the charging handle sight pocket, the charging handle will sit too high and/or be offset in the

MCK and the cycle of the handgun will be disrupted by the lack of clearance inside the conversion kit. Also, the gun door will not close properly. (See **Figure 3B**). Use this tip as a visual check point to make certain the rear sight has fit into the charging handle sight pocket.



Figure 3A: Rear Sight Properly installed.



Figure 3B: Rear sight improperly installed.

We here at CAA USA want to thank you for your purchase and we hope you enjoy your Micro Conversion Kit! If you have any questions or comments, please do not hesitate to reach out to us at (754)205-9385 or by email at infousa@caagearup.com.